



## PEX Compression Fitting Instructions

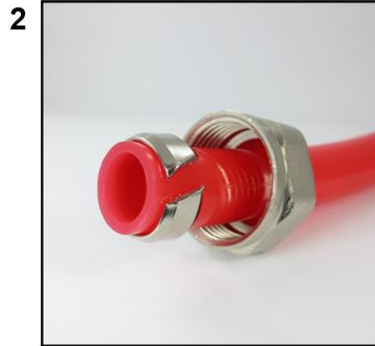
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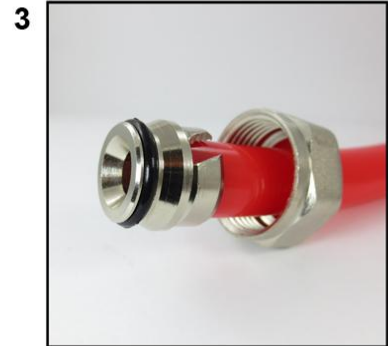
These PEX Compression Fittings are comprised of a compression nut, a slotted compression ring, and a barbed insert fitting. For use with PEX GUY Stainless Steel and Classic Manifolds.



1 Slip the **threaded compression nut** over the PEX tubing.



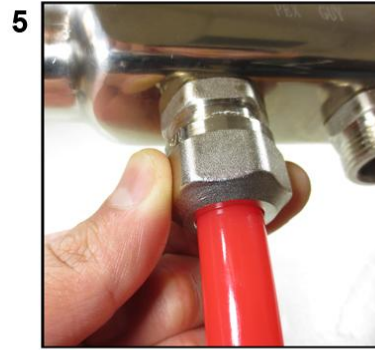
2 Slip the **slotted compression ring** over the PEX tubing. This compression ring is NOT directional.



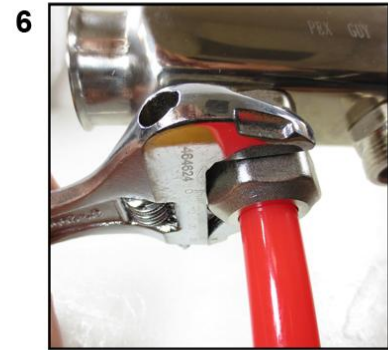
3 Slip the **barbed insert fitting** into the PEX tubing. Make sure the compression ring is not in the way and that you are pushing the barbed insert fitting completely into the PEX piping.



4 Place the barbed insert piece into the **male threaded end** of the manifold, being careful not to damage the O-ring. If the O-ring is damaged, a leak might occur in the connection.



5 Thread the **compression nut onto the male threaded end** of the manifold. Hand tighten the nut to the threading on the manifold. Make sure the compression nut is parallel with the manifold.



6 Then use a **crescent wrench or torque wrench (preferred)** to **tighten** no more than 20 inch-pounds. Tighten until only 1-2 threads are visible.

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